

FIG 1

2/12

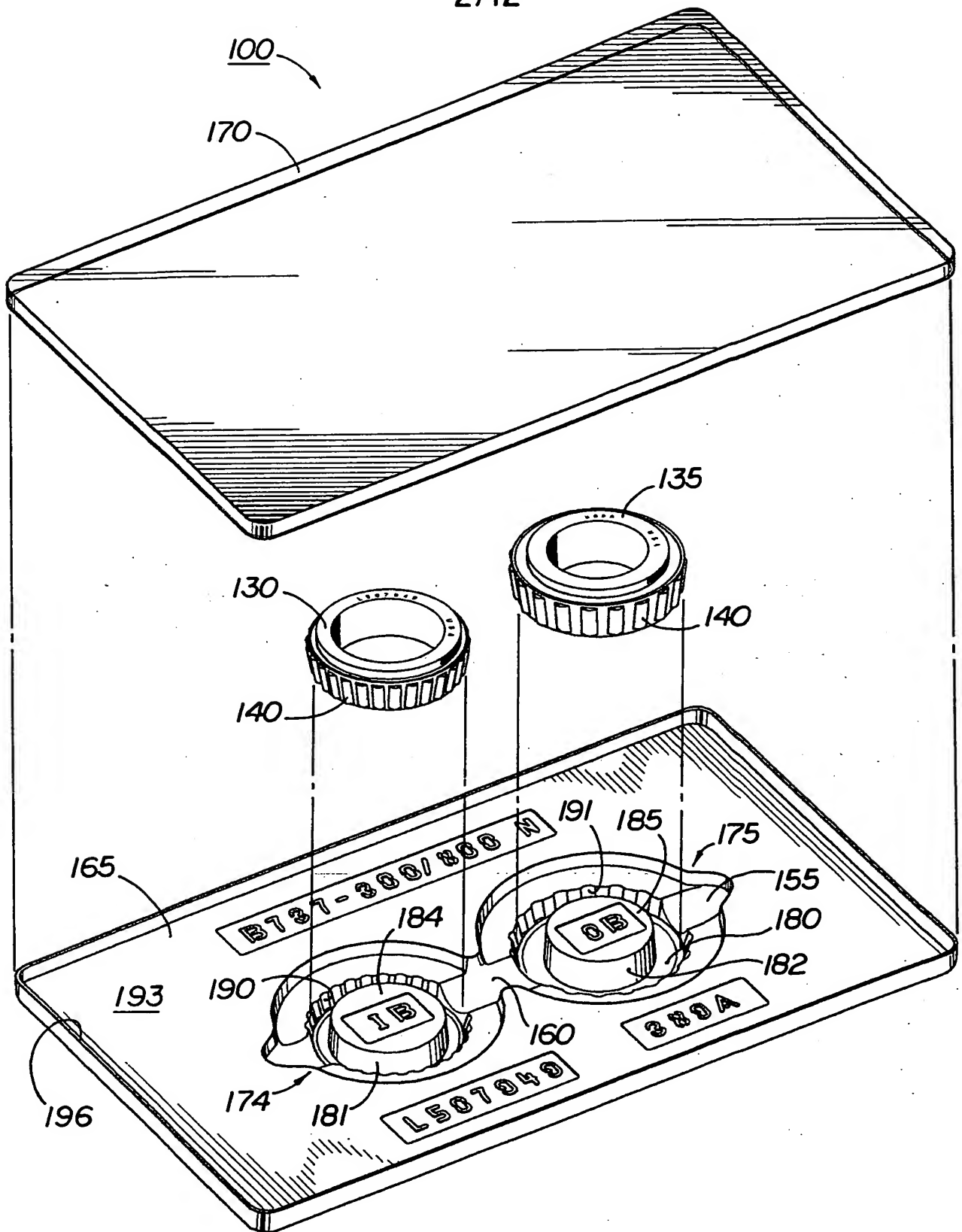


FIG 2A

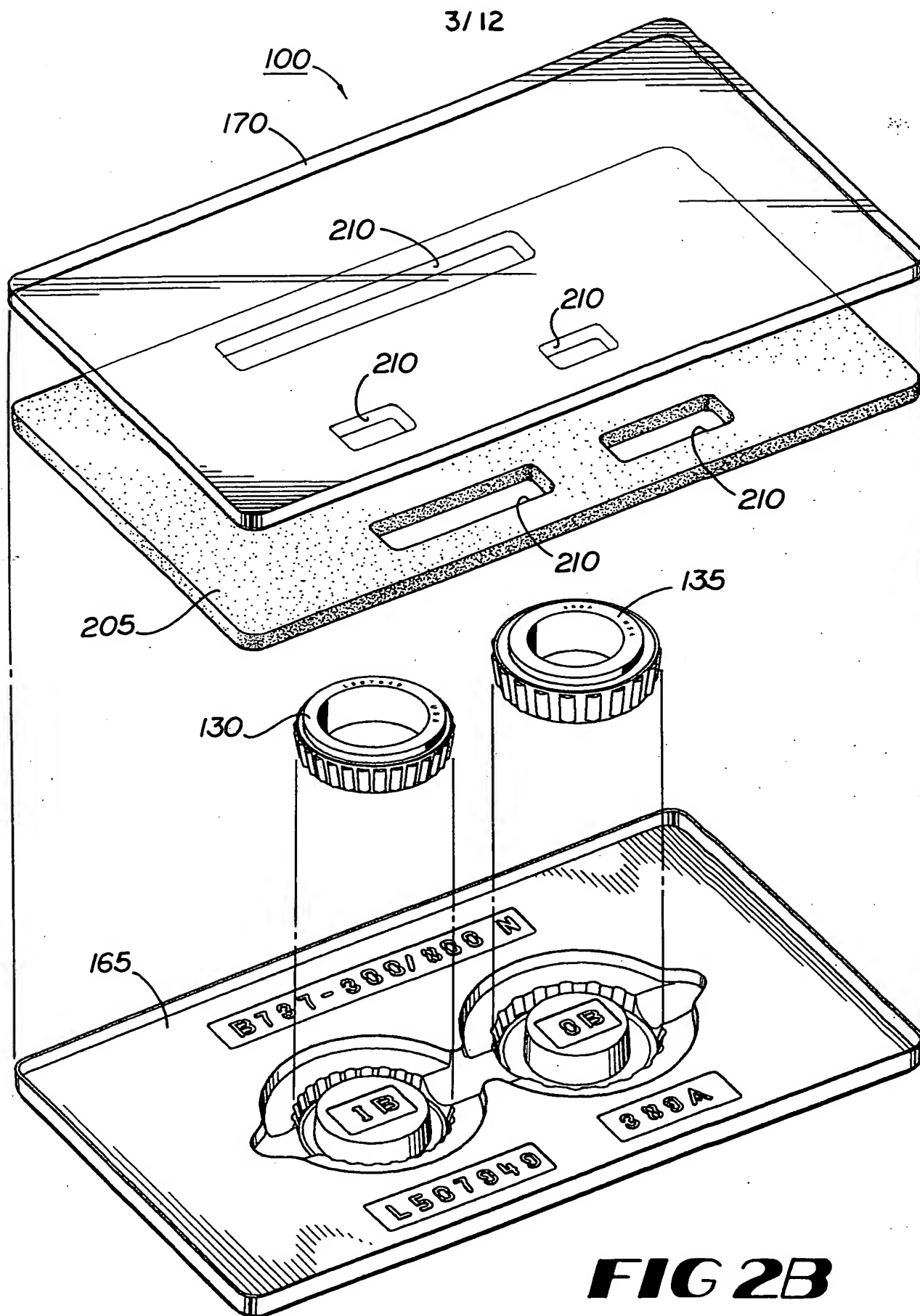


FIG 2B

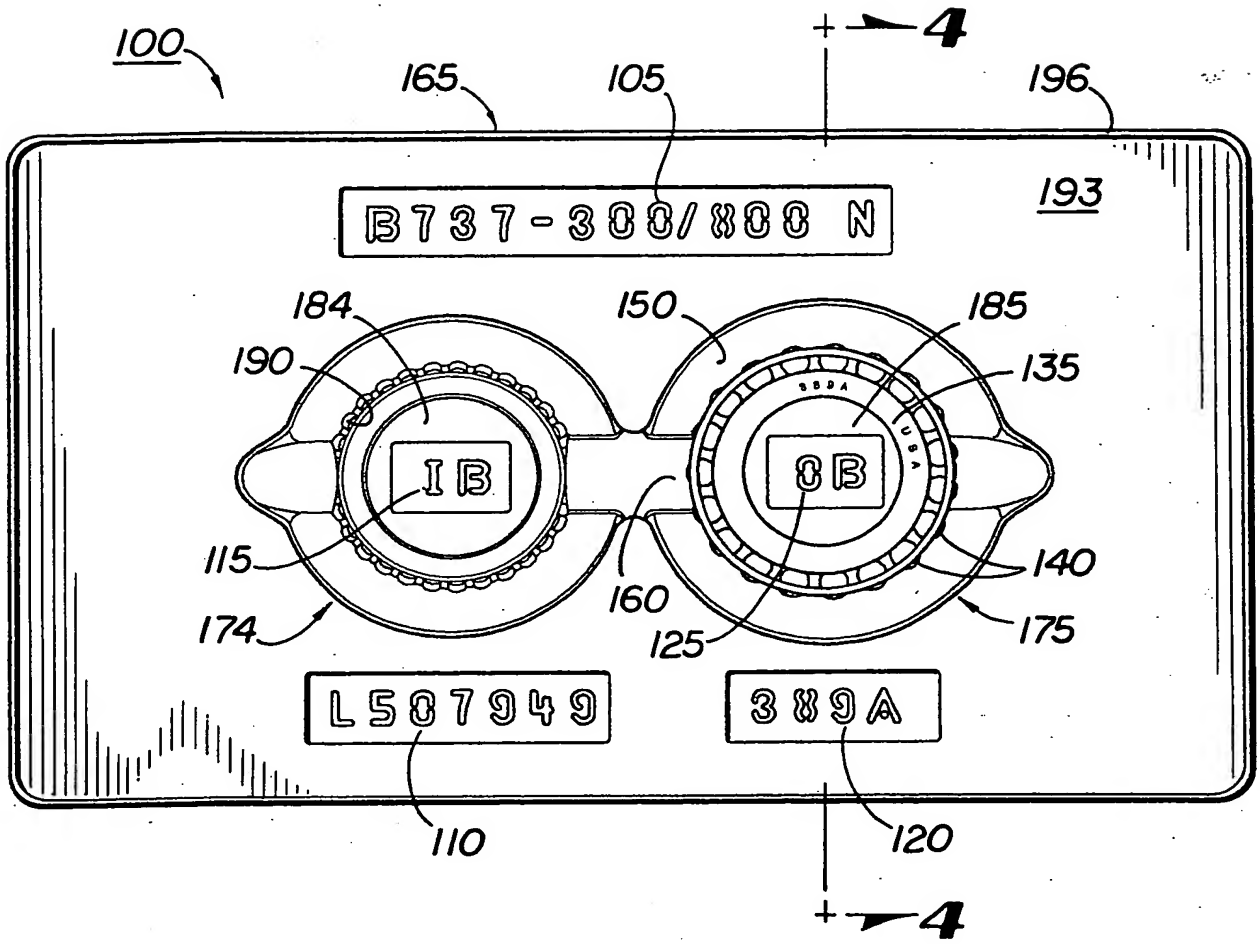


FIG 3

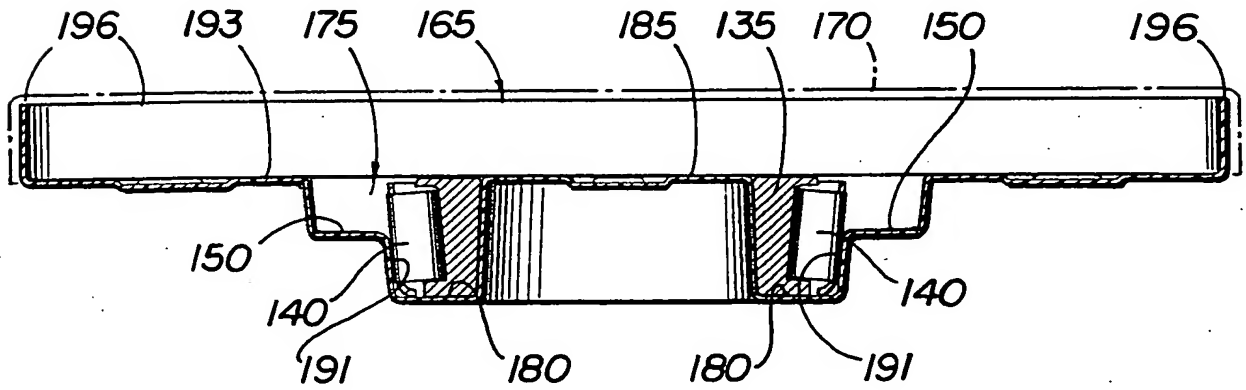


FIG 4

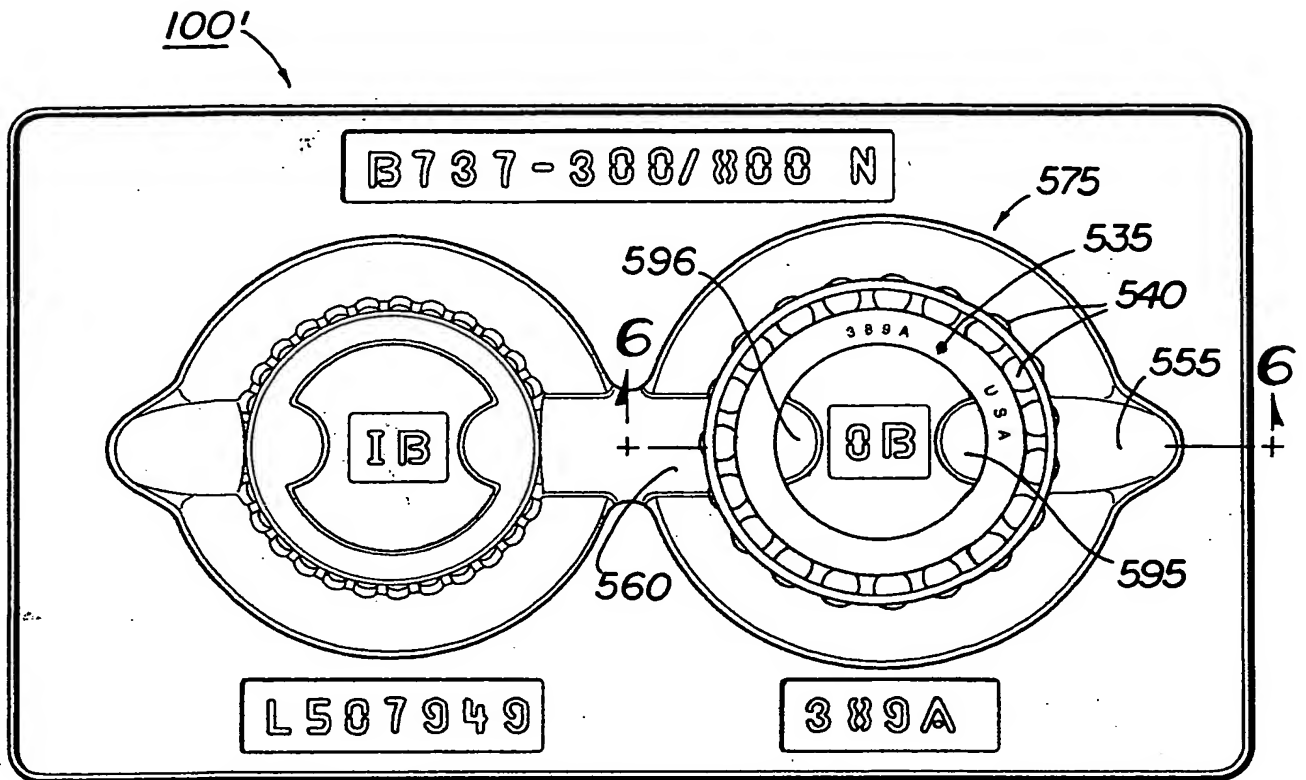


FIG 5

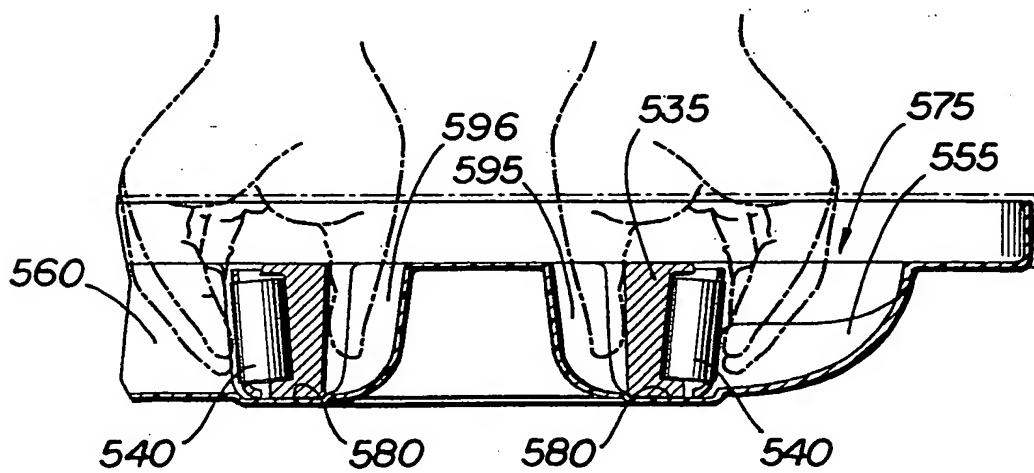


FIG 6

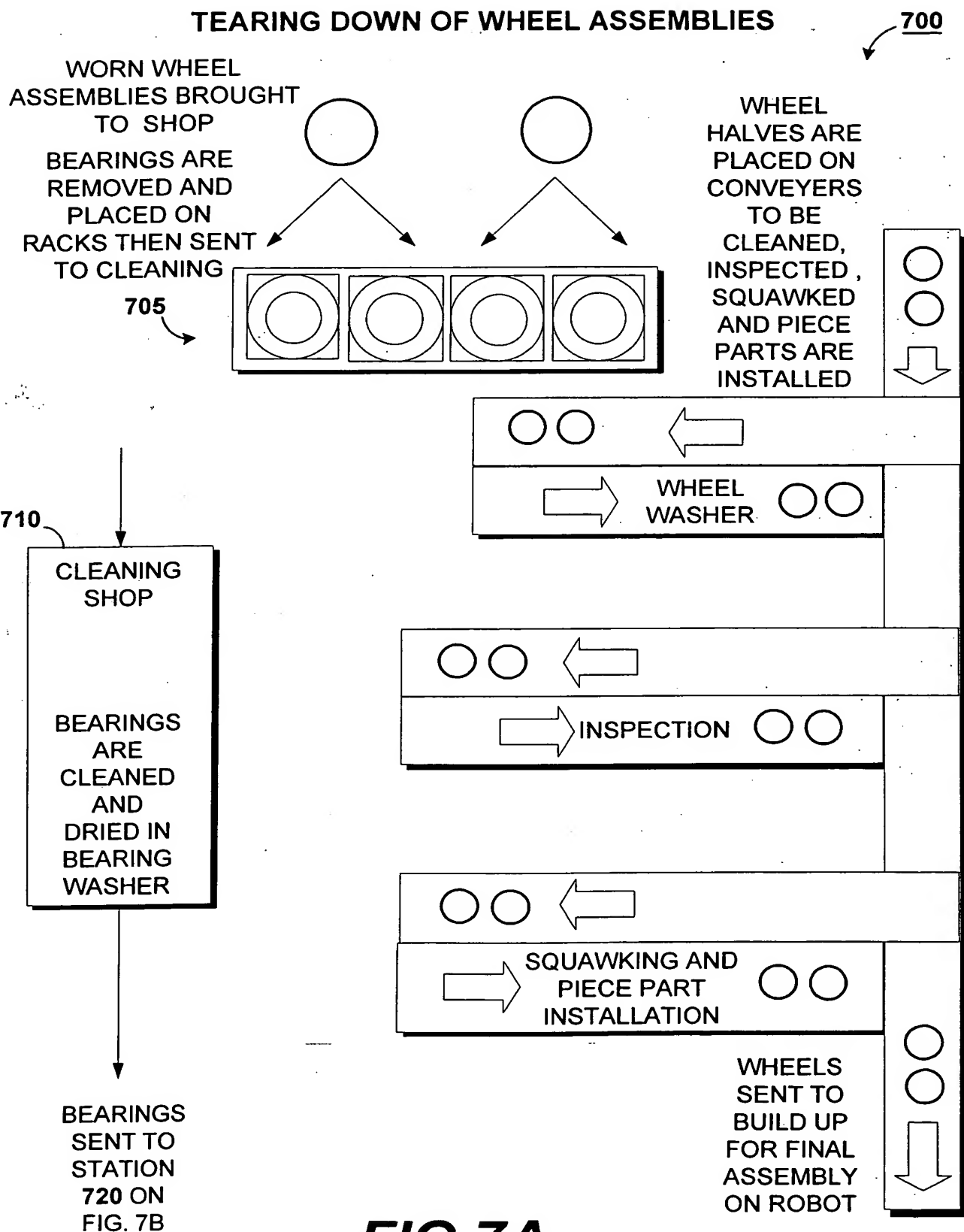


FIG 7A

CONSTRUCTING WHEEL ASSEMBLIES

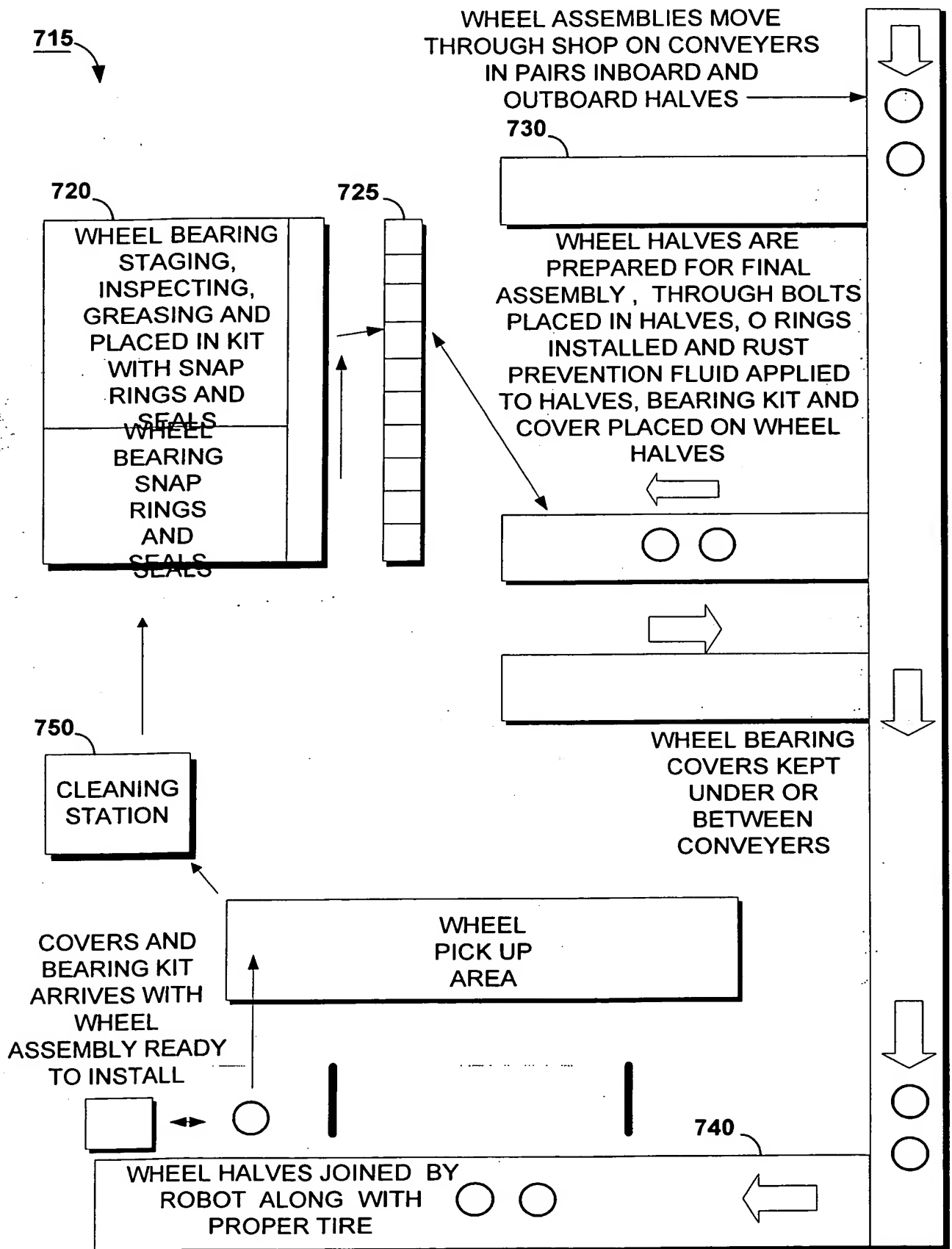


FIG 7B

RECYCLING USED WHEEL BEARINGS

800

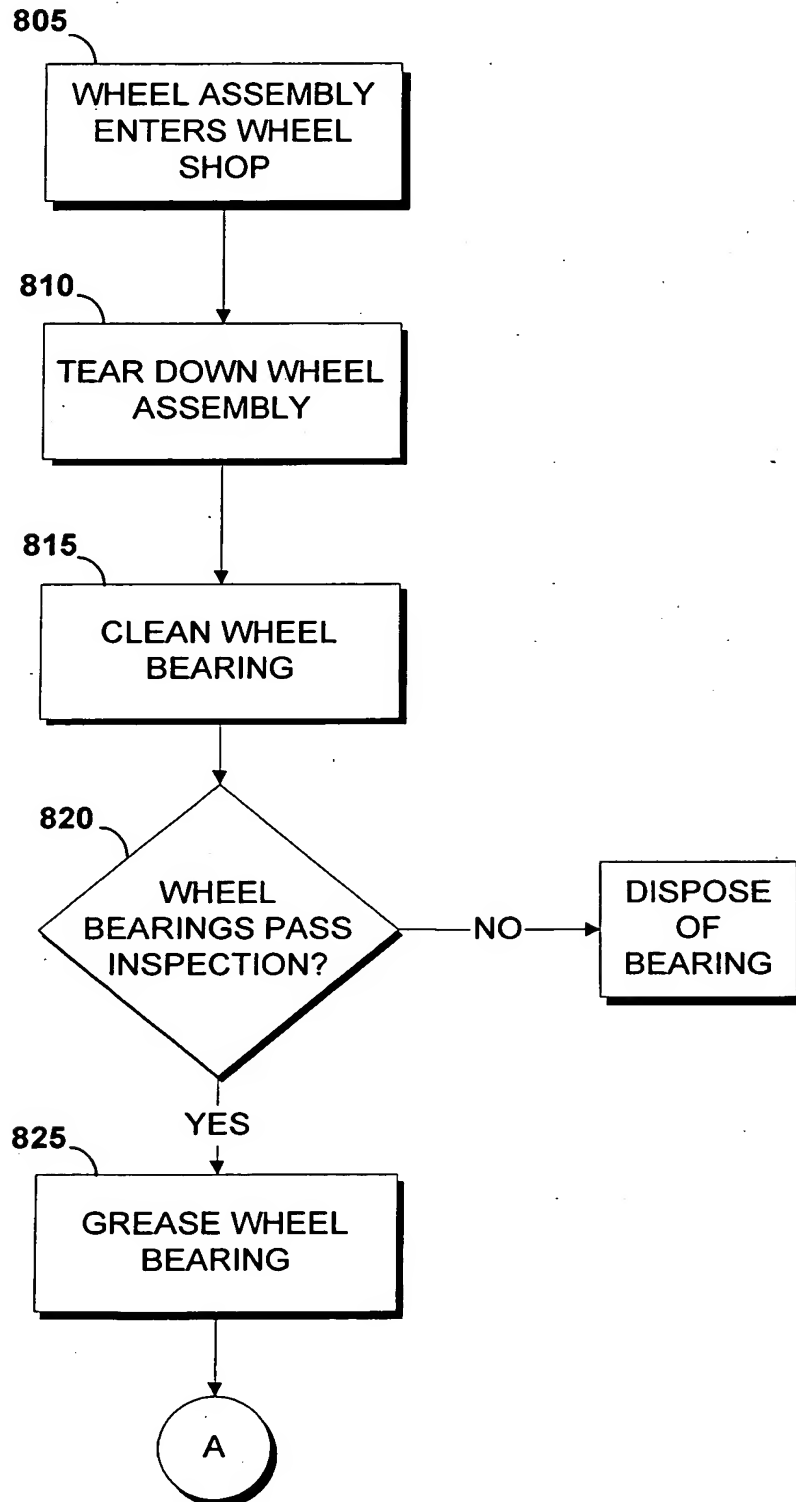


FIG 8

INCORPORATING NEW WHEEL BEARINGS

900

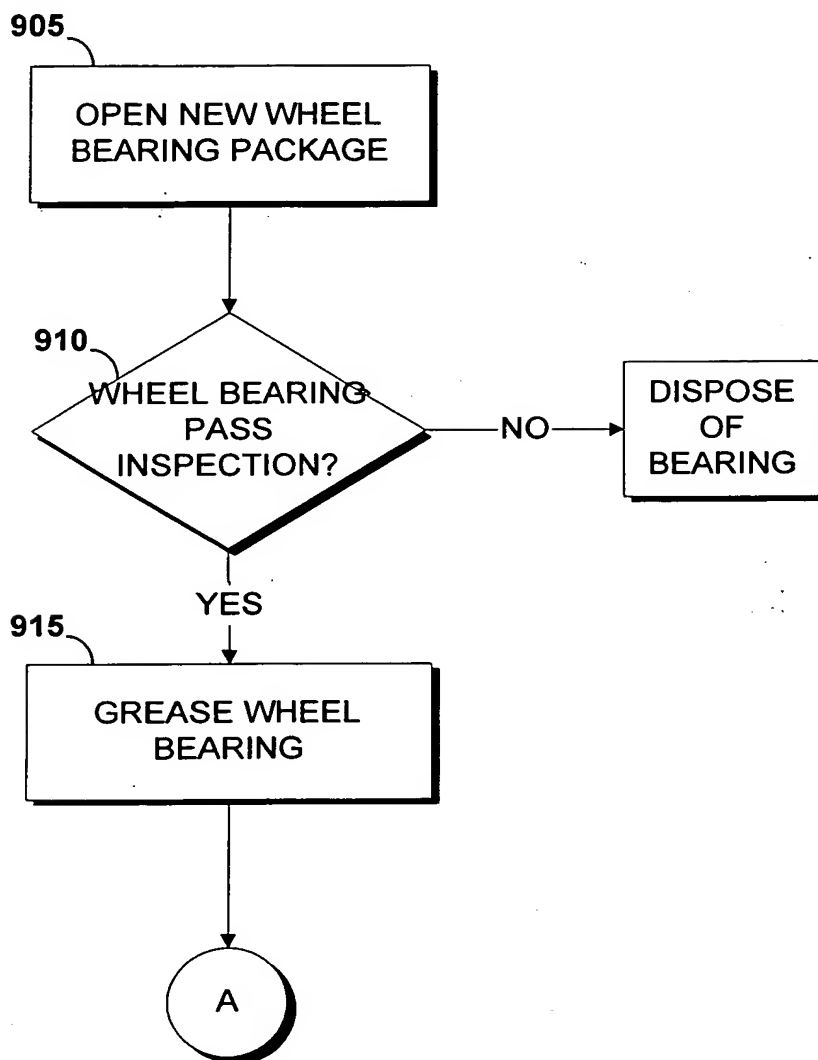


FIG 9

PACKING WHEEL BEARINGS INTO MOLDS

1000

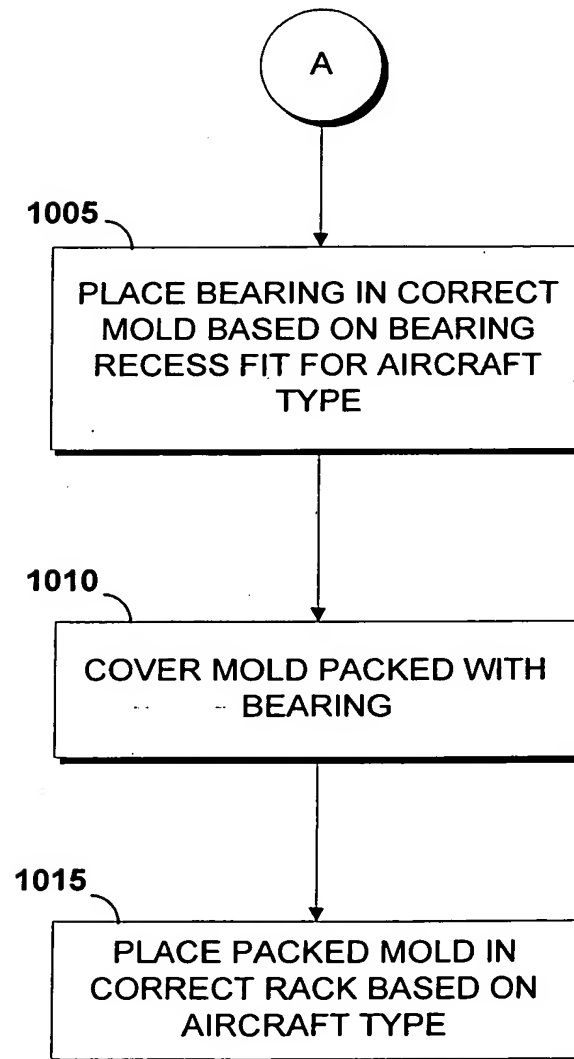


FIG 10

INSTALLING WHEEL BEARINGS

1100

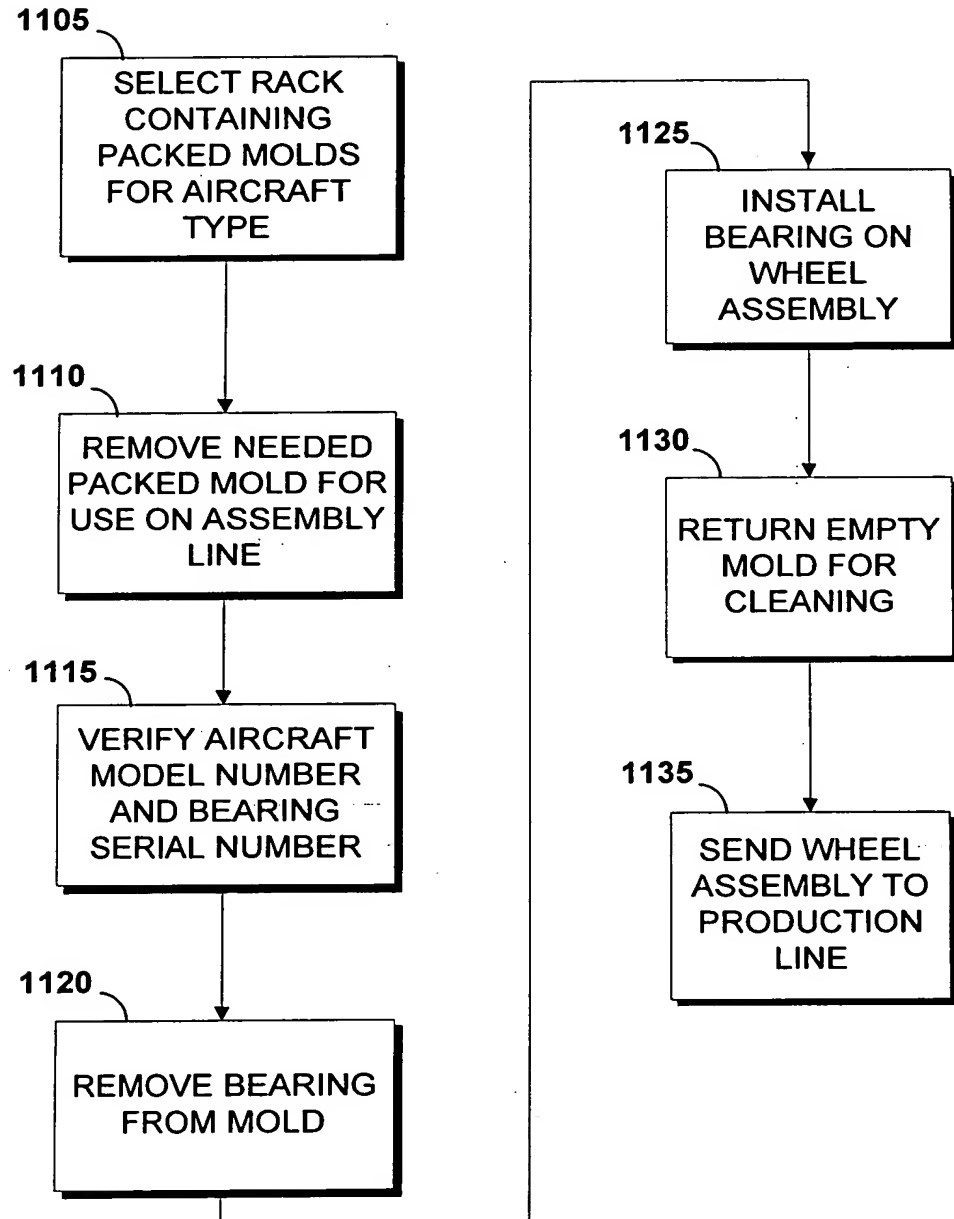


FIG 11

FORMING BEARING MOLDS

1200

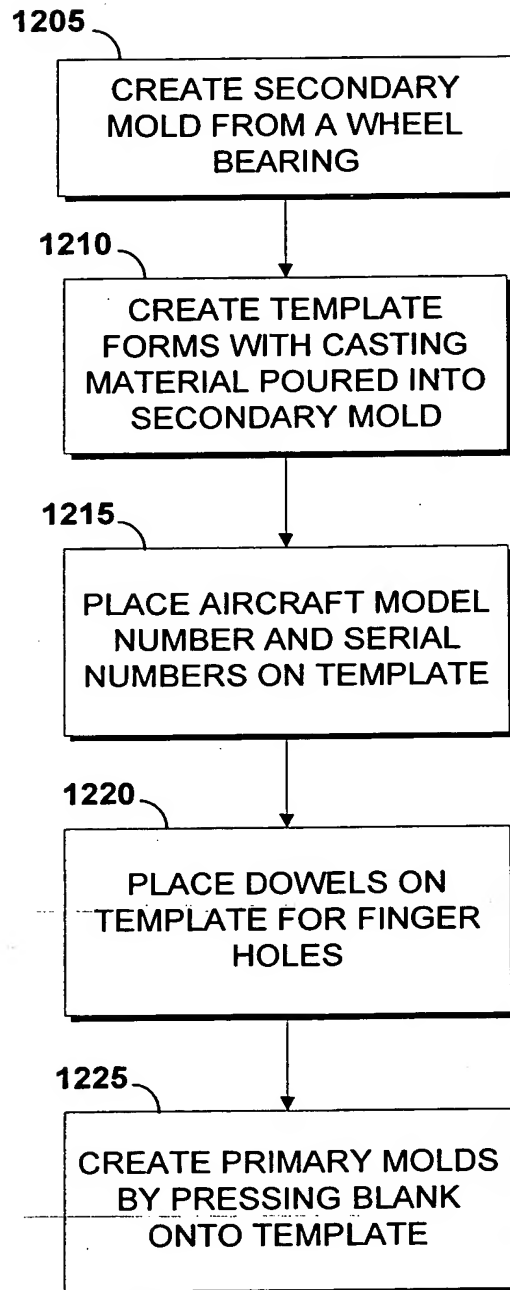


FIG 12